Needle Gun (IRE)	∫ Sure Blade	{ Kris { Double Lock	
	Lucayan Princess	{ High Line { Gay France	
Ceoltoir Dubh	Black Minstrel	{ Luthier { Innocent Air	

ſ Milan

L Our Union

BROWN **GELDING (GB)** June 27th, 2004

> Milan United View at www.limekilnstud.com E.B.F. Nominated.

1st dam

CEOLTOIR DUBH: unraced; dam of 2 winners from 6 runners and 13 previous foals;

Phardubh (IRE) (1991 g. by Phardante (FR)): winner of a N.H. Flat Race at 5 years and placed twice; also placed once over hurdles at 6 years.

Sarasota (IRE) (1995 g. by Lord Americo): winner over hurdles, 2005 and placed once. Madams Hill (IRE) (1999 f. by Warcraft (USA)): winner of a point-to-point at 5 years, 2004.

Supreme Confidence (IRE) (1996 g. by Lord Americo): placed once in a N.H. Flat Race at 5 years, died at 5.

Copper Moon (IRE) (2001 g. by Needle Gun (IRE)): unraced to date.

(1985)

She also has a 5-y-o mare, a 3-y-o filly and a 2-y-o colt by Needle Gun (IRE).

2nd dam

MILAN UNITED: unraced; Own sister to BALLYFIN LAKE; dam of 5 winners inc.:

MASTER PLAYER (g. by Master Owen): 8 wins, £41,609: placed once at 4 years; also 2 wins in N.H. Flat Races at 4 and 6 years; also winner over hurdles at 6 years and 5 wins over fences and £37,851 inc. O'Malley Construction Galway Plate Stp, Galway, L.; also winner of a point-to-point.

Milan Pride: winner of a N.H. Flat Race at 5 years; dam of 5 winners inc.:

Nicholls Cross (IRE): 5 wins, £54,005: placed twice in N.H. Flat Races at 5 years; also winner over hurdles at 6 years and 4 wins over fences and £48,519 2nd Denny Gold Medal H. Chase, Tralee, Gr.3, 3rd Compag Galway Plate H'cap Steeplechase, Galway, Gr.2 and First National Bank Gold Cup H. Chase, Ascot. Gr.2: also winner of a point-to-point at 5 years.

3rd dam

OUR UNION: unraced: dam of 3 winners inc.:

BALLYFIN LAKE: 4 wins, £8448: winner at 5 years; also 3 wins over hurdles and £8034 inc. Persian War Novices' Hurdle, Chepstow, L.

Ballyfin: placed once at 4 years; also 4 wins over fences placed 10 times; also 4 wins in point-to-points; dam of 2 winners:

Ballymilan: 6 wins over fences and £27,892 2nd H & T Walker Goddess H. Chase, Ascot, L.

Yer Man. placed in Italy; also winner over jumps, 2nd Ladbrokes National Trial H. Chase, Punchestown, L., 3rd Sun Grand National H. Chase, Liverpool, L. and National Hunt Challenge Cup Chase, Cheltenham, L.

Broken Union: unraced: dam of 6 winners inc.:

HALF FREE: 19 wins, £120,201: placed once in a N.H. Flat Race at 5 years; also 4 wins over hurdles at 5 and 6 years and £5572 and 15 wins over fences and £114,447 inc. Cathcart Challenge Cup Steeplechase, Cheltenham, L. (twice), Mackeson Gold Cup H. Chase, Cheltenham, L. (twice) and Badger Beer H. Chase, Wincanton, L.

Fourth Son: 8 wins, £10,551: winner at 4 years; also 4 wins over hurdles at 4 and 5 years, £8076 and 3 wins over fences 2nd Mendip Hills Novice Chase, Wincanton, L. and 3rd Champion Novice Hurdle, Punchestown, L.

Patrician Maid: unraced; dam of a winner:

Patrico: 4 wins, £11,795: winner of a N.H. Flat Race at 5 years; also winner over hurdles at 6 years 3rd Sidney Banks Memorial Novices' Hurdle, Huntingdon, L. and 2 wins over fences and £6892.

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