Stabled in Barn D Box 141

	(Crustal Ossan (CD)	Sea The Stars (IRE)	Urban Sea (USA)
A BAY FILLY (IRE) March 13th, 2022	Crystal Ocean (GB)	Crystal Star (GB)	Mark of Esteem (IRE) Crystal Cavern (USA)
	Lisacul Queen (IRE) (2006)	∫ Old Vic	Sadler's Wells (USA) Cockade
		Over The Glen (IRE)	Over The River (FR) Furry Gran

E.B.F. Nominated. IRE Qualified IRE Qualified

1st Dam

LISACUL QUEEN (IRE): unraced; dam of **one winner** from 2 runners and 6 previous foals;

HAUL AWAY (IRE) (2013 g. by Stowaway (GB)): 9 wins, £66,976: placed once in a N.H. Flat Race at 4 years; also 7 wins over hurdles, 2022 and £49,978 and placed 5 times and 2 wins over fences, 2021 and £16,855 and placed twice.
She also has a 4-v-o filly by Califet (FR).

2nd Dam

OVER THE GLEN (IRE): winner over hurdles at 6 years and placed once and placed 7 times over fences; Own sister to **OVER THE FURZE (IRE)**; dam of **four winners** from 6 runners and 7 foals inc.:

SUSTAINABILITY (IRE): 6 wins, £22,556: 4 wins over hurdles and £10,748 and placed once and 2 wins over fences and £11,808 and placed 5 times.

THEOPHRASTUS (IRE): **3 wins**, £13,201: **winner** over hurdles and placed once and **2 wins** over fences and placed 6 times; also 2 wins in point-to-points.

VICO (IRE): 2 wins: winner over hurdles and placed 3 times and winner over fences and placed 3 times; also 2 wins in point-to-points at 5 years.

3rd Dam

FURRY GRAN: unraced; dam of four winners from 8 runners and 10 foals inc.:

OVER THE FURZE (IRE): 5 wins: 2 wins over hurdles at 6 years and placed 3 times inc. 2nd I.N.H. Stallion Owners EBF Novice Hurdle, Fairyhouse, Gr.3 and 3 wins over fences inc. William Neville & Sons Novice Chase, Leopardstown, Gr.3, placed 5 times inc. 2nd Troytown H. Chase, Navan, Gr.2 and Newlands Chase, Nasa, Gr.2, also winner of a point-to-point at 5 years.

Naas, *Gr.2*; also winner of a point-to-point at 5 years.

RAHEEN RIVER (IRE): placed twice in N.H. Flat Races at 5 and 6 years; also placed 3 times over hurdles at 6 years and 2 wins over fences at 6 years and placed twice; also winner of a point-to-point at 5 years; dam of winners:

Acriveen (IRE): 3 wins over hurdles, placed 9 times inc. 3rd New Stand H. Hurdle, Fairyhouse, **Gr.2** and placed once over fences; also winner of a point-to-point.

Prosperity Square (IRE): 6 wins: 2 wins over hurdles and 4 wins over fences and placed 9 times inc. 3rd Porterstown H. Chase, Fairyhouse, **Gr.3**.

4th Dam

GRANNY KNOT: placed once at 4 years; dam of 3 runners from 4 foals inc.: Clara Allen: placed twice over fences at 5 years; also placed 4 times in point-to-points.

The next dam *DARK EYES*: **5 wins**: **winner** at 4 years and placed 4 times; also **4 wins** over hurdles at 4 and 6 years and placed 5 times; dam of 4 runners from 6 foals inc.: Fox Glen: placed 3 times in N.H. Flat Races at 4 years; also placed 4 times over hurdles at 5 years; dam of **winners** inc.:

SIR OJ (IRE): 10 wins, £222,276: winner of a N.H. Flat Race; also 2 wins over hurdles and 7 wins over fences inc. National Lottery Agent Champion Chase, Gowran Park, Gr.2, Clonmel Oil Chase, Clonmel, Gr.2, Newlands Chase, Naas, Gr.2, Craddockstown Novice Chase, Punchestown, Gr.2.

Otay Kawn (IRE): 4 wins: winner of a N.H. Flat Race and placed twice; also 2 wins over hurdles and placed 7 times and winner over fences and placed twice inc. 3rd motivatechallenge.com Novice H. Chase, Punchestown, Gr.1.